


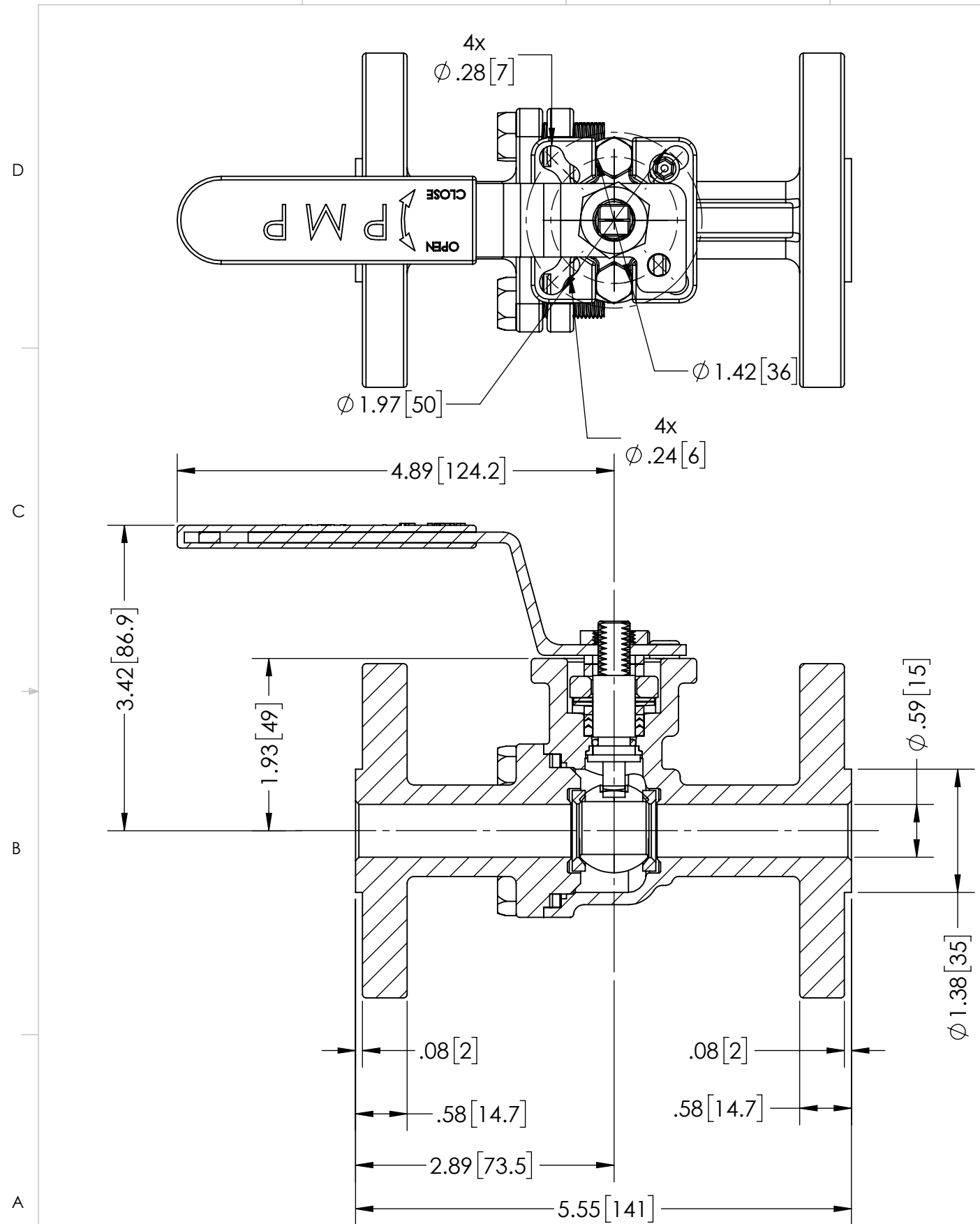
ITEM NO.	QTY.	DESCRIPTION	Material
1	1	BODY	ASTM A351 GR. CF8M
2	1	END CAP	ASTM A351 GR. CF8M
3	1	BODY GASKET	SS304+GRAPHITE
4	1	BALL	SS316
5	2	SEAT	TFM1600
6	1	STEM	SS316
7	1	THRUST WASHER	MG1241
8	1	O-RING	VITON
9	1	PACKING	GRAPHITE
10	2	PACKING GLAND	SS304
11	1	DISC SPRING	SS301
12	1	SPACER	SS304
13	1	HANDLE	SS304
14	1	COVER	PLASTIC
15	1	YOKE	SS304
16	1	HANDLE NUT	A4-70
17	2	YOKE SCREW	A4-70
18	1	STOPPER	A4-70
19	2	NUT	A4-70
20	4	HEX BOLT	A4-70
21	1	STOPPER NUT	A4-70

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 PMP PRECISION VALVE CO. LTD. www.pmpvalve.com
DIMENSIONS ARE IN INCHES		DRAWN	John VuLcu 11/10/2023	
TOLERANCES:		CHECKED	Sean McAleer 11/10/2023	TITLE: DN15 BALL VALVE MODEL: M230 CLASS 300 GENERAL ASSEMBLY
FRACTIONAL ±		ENG APPR.		
ANGULAR: MACH ± BEND ±		MFG APPR.		
TWO PLACE DECIMAL ±		Q.A.		
THREE PLACE DECIMAL ±		COMMENTS:		SIZE B DWG. NO. M230 - DN15 REV 0
INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1.5 WEIGHT:
MATERIAL				SHEET 1 OF 2
FINISH				
DO NOT SCALE DRAWING				

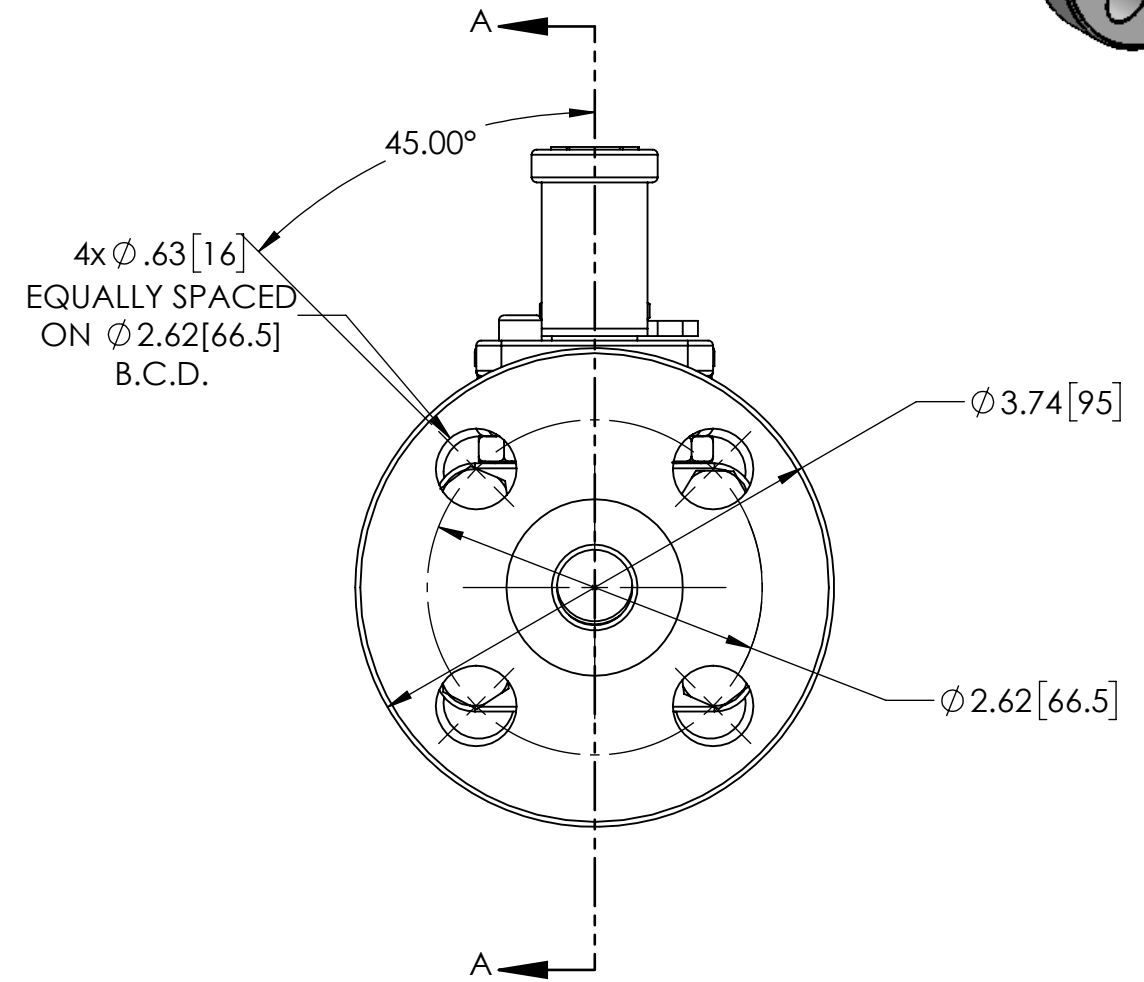
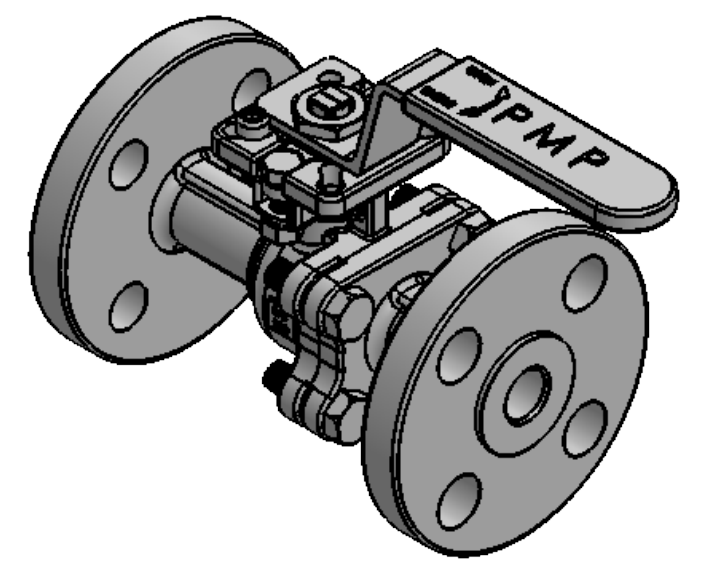
PROPRIETARY AND CONFIDENTIAL

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SECTION A-A



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	PMP PRECISION VALVE CO LTD. www.pmpvalve.com	
DIMENSIONS ARE IN INCHES		DRAWN	John VuLcu		11/10/2023
TOLERANCES:		CHECKED	Sean McAleer		11/10/2023
FRACTIONAL ±		ENG APPR.			
ANGULAR: MACH ± BEND ±		MFG APPR.			
TWO PLACE DECIMAL ±		Q.A.			
THREE PLACE DECIMAL ±		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL					
FINISH					
DO NOT SCALE DRAWING					

TITLE:		
DN15 BALL VALVE		
MODEL: M230 CLASS 300		
GENERAL ASSEMBLY		
SIZE	DWG. NO.	REV
B	M230 - DN15	0
SCALE: 1:1.5 WEIGHT:		SHEET 2 OF 2

8 7 6 5 4 3 2 1